Technical Information Adhesin A 10 K 4



Type of adhesive emulsion-based adhesive without plasticizer

Field of application Manufacture of Bags and Pouches

Bottom paste for unlacquered papers, glassine paper and imitation

glassine paper. **Bookbinding**

Casing in and manual production of book cases made from paper and linen; endsheet and side glueing, general lamination works.

Product specification Test Method

Consistency soft - pasty

pH-value 5.5 ± 1.5 ISO 976

Properties Adhesin A 10 K 4 has a long open time and therefore large surface

bondings can easily be corrected.

Adhesin A 10 K 4 corresponds to FDA 175.105.

Film Adhesin A 10 K 4 forms a slightly dull, hard film.

Processing

Application roller, overhead glue applicator, brush

Dilution Adhesin A 10 K 4 can be diluted with cold water if required.

Cleaning Uncured adhesive residues can easily be removed with water.

Wetting agents increase the cleaning process.

Disposal see Safety Data Sheet

Protective Measures see Safety Data Sheet

Storage Conditions/ Shelf Life

In closed original packaging 6 months from date of production.

Optimum storage temperature: 15 - 25 °C, protect from frost. Close

containers thoroughly after use.

The information provided herein, especially recommendations for the usage and the application of our products, is based upon our knowledge and experience. Due to different materials used as well as to varying working conditions beyond our control we strictly recommend to carry out intensive trials to test the suitability of our products with regard to the required processes and applications. We do not accept any liability with regard to the above information or with regard to any verbal recommendation, except for cases where we are liable of gross negligence or false intention.

Düsseldorf, October 1999

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